



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	843	8694A 3	CYLINDER BLOCK AND CRANKC	1		
2	16	66021	STUD	8	CYLINDER BLOCK, CRANKCASE	
3	17	85500	DOWEL PIN - CRANKCASE TO I	2		
4	22	89275	FITTING, BLEED DRAIN	1		
5	32	99126 88	HOSE, BLEED DRAIN	1		
6	54	68424	CLAMP, BLEED HOSE ATTACHI	2		
7	22	88780	ELBOW, BLEED DRAIN	1		
8	10	73280	SCREW, CRANKCASE TO CYLINC	2		
9	10	76621	SCREW, CRANKCASE TO CYLINC	8		
10		70726	REED BOCK	1		
11	34	35836	REED, INLET VALVE	2		
12	34	22215	RETAINER, REED	2		
13	10	28430	SCREW, REED AND RETAINER	4		
14	27	35739	GASKET, REED BLOCK TO CRAN	1		3
15	30	72961	BALL BEARING - CRANKCASE (LC	1		
16	26	56397	OIL SEAL, CRANKCASE (LOWER)	1		
17	15	31412A 1	SHIM ASSEMBLY	AP	UPPER HOUSING TO BLOCK (0	5
18	1132	6352A 1	BEARING HOUSING ASSEMBLY,	1		
19	30	72961	BALL BEARING - UPPER BEARI	1		
20	31	31410	ROLLER BEARING - UPPER BE	1		
21	26	66301	OIL SEAL, UPPER BEARING HC	1		
22	25	20863	"O"RING, UPPER BEARING HOU	1		3
23	54	34598	CLAMP, HOLD DOWN	2		
24	10	36205	SCREW, CLAMP TO BEARING H	4		
25	24	34731	SPRING, HOLD DOWN RING CL	4		
26	10	39002	SCREW, UPPER BEARING HOU	4		
27		35658	COVER, TRANSFER COVER	1		
28	27	35657	GASKET, TRANSFER PORT COVI	1		3
29	10	20720	SCREW	2	TRANSFER PORT COVER TO C	
30	1016	7070A 1	COVER ASSEMBLY, CYLINDER B	1		
31		66019	MOUNT, RUBBER - COVER TO	2		
32	13	20202	LOCKWASHER, RUBBER MOUN	2		
33	11	22053	NUT, RUBBER MOUNT TO COV	2		
34	27	41615 1	GASKET, COVER TO CYLINDER E	1		3
35	10	76630	SCREW	4	CYLINDER BLOCK COVER TO C	
36	27	41614 1	GASKET, CYLINDER BLOCK TO E	1		3
37		46234	PLATE, BAFFLE - EXHAUST MAN	1		
38	27	41614 1	GASKET	1	BAFFLE PLATE TO EXHAUST M	3
39		46171	COVER, EXHAUST MANIFOLD	1		
40	10	49668	SCREW, PLATE/MANIFOLD COVI	6		
27		79129A 80	GASKET SET			